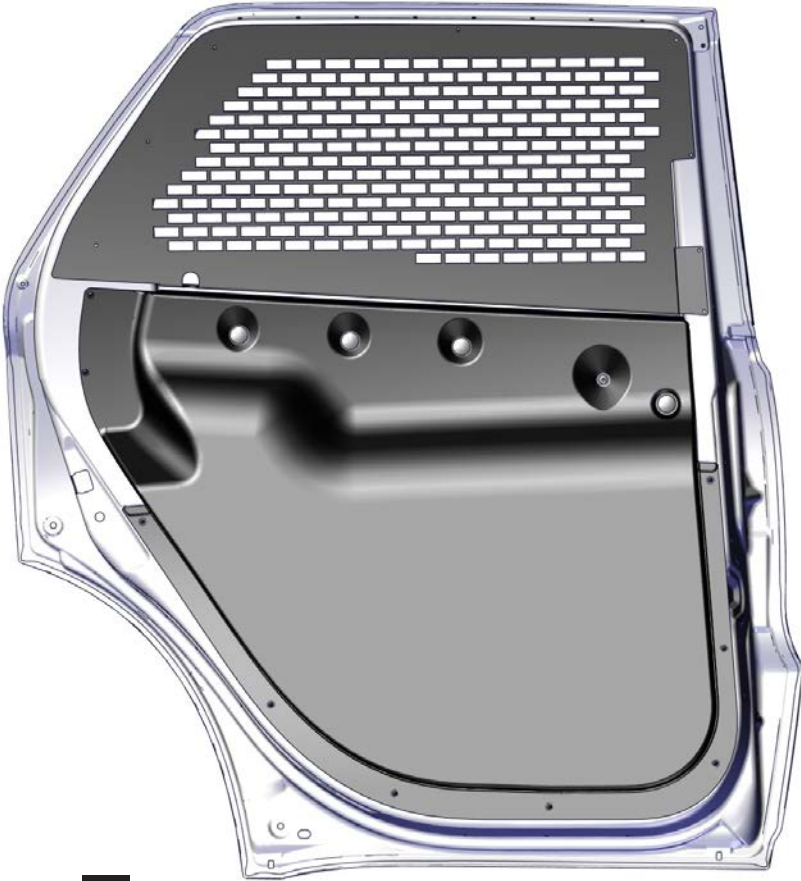




# SECURE-GRID WINDOW ARMOR & ABS DOOR PANELS DODGE DURANGO 2019+

## Installation Instructions

425-2150



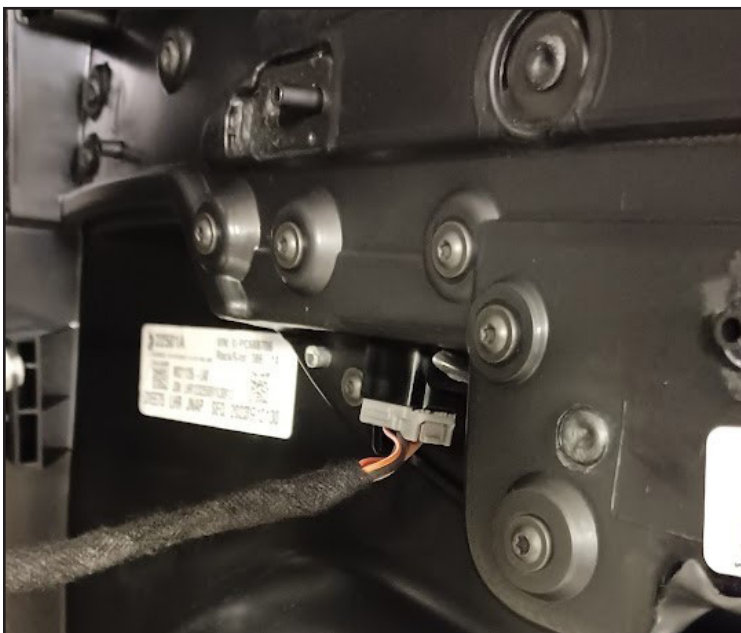
3



1. Remove the Latch Cover and Handle Cover to gain access to the OEM hardware. 10 mm Socket / Phillips required.



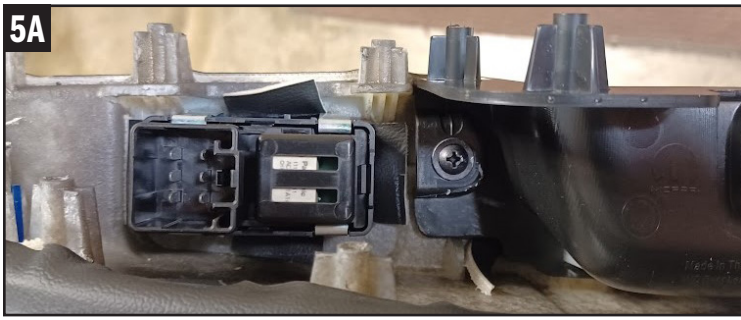
2. Using a trim removal tool, start from the bottom popping loose the Door Panel loose from the frame structure.



3. Unplug the window switch.



4. Remove the (16) screws from the back side of the door panel, removing the armrest section from the panel. Torx-15 Socket required.



5. Squeeze the tabs while pressing it down to remove the window switch. Once removed secure and tape to the door frame.



6. Remove the (3) speaker screws. 6 mm Socket. Speaker not reused.

## ASSEMBLY DOOR PANELS

1. Position the outline of the ABS Door Panel to the shape of the OEM door frame.
2. Use (4) provided plastic Push-In Retainers, (1) M6 Flat Head Cap Screw and (9) Phillips Head Tek Screws to attach ABS Door Panel to OEM door frame mounting points.



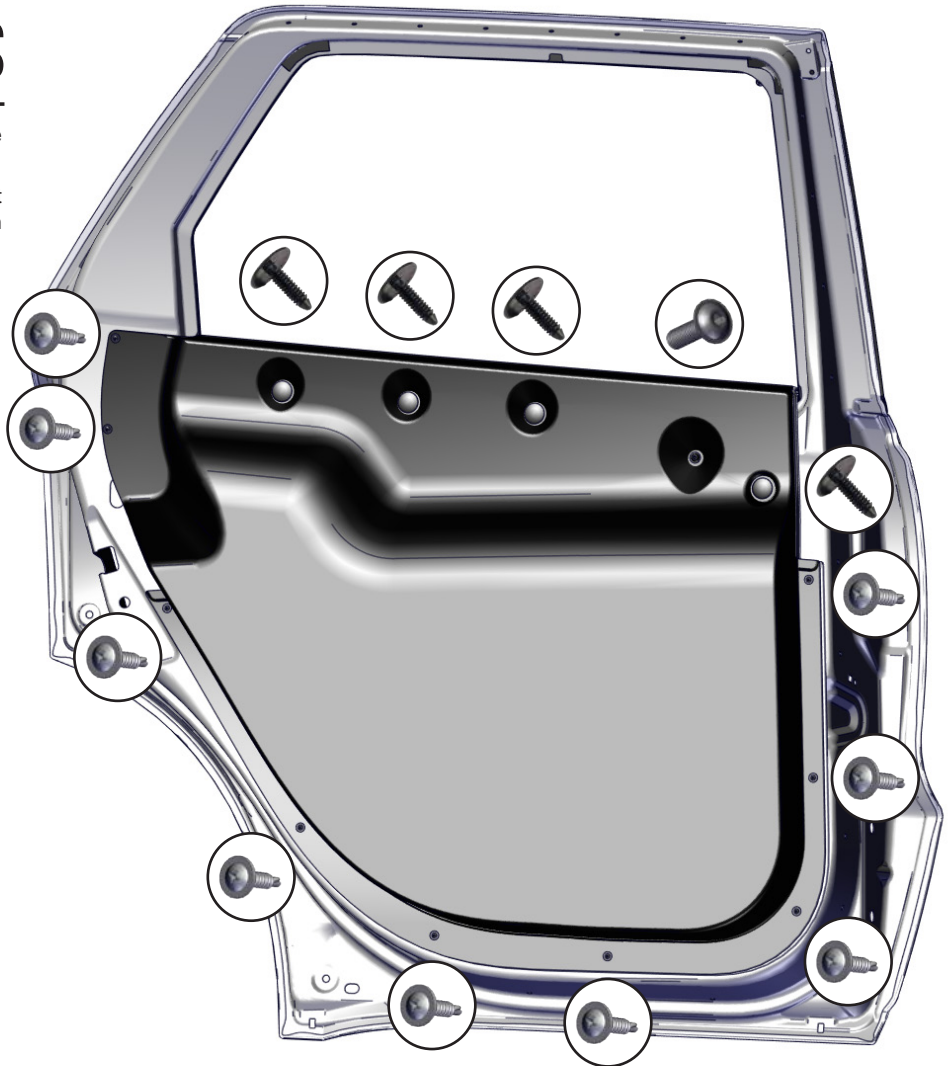
Push-In Retainers



Phillips Head Tek Screws



M6 Flat Head Cap Screw





**INCLUDES:**

- (1) Driver Side Window Armor
- (1) Passenger Side Window Armor

1. Place Secure Grid Window Armor on the door frame.
2. Curve of Secure Grid Window Armor should be away from prisoner area.
3. There are holes around the perimeter of the Secure Grid Window Armor that match the top curve of door frame.
4. Use provided hardware (#8 Phillips Screws) to attach Window Armor to Door Frame

If you have questions or need further assistance please call Technical Support: 1.877.455.6886



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