



Installation Instructions

475-0184

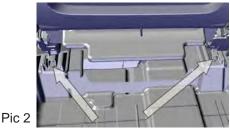


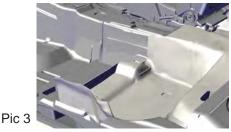


Upper Poly Wing

#### INSTALL SEAT & FLOOR PAN BEFORE SINGLE CELL

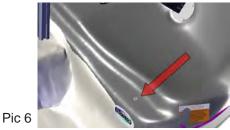
- Pic 1a











- Pic 1a
- 1. Lift the front edge of the seat cushion up and pull out of the vehicle. Unbolt the hardware at the bottom of the seatback and use a small flat tool to unlatch the clips from the left and right side that hold the top of the seatback (Pic 1a & 1b). Remove the Seat Belt receivers from the vehicle.

Locate any aftermarket wiring and be certain that you will not be putting any screws through it.

# **INSTALL FLOOR PAN FIRST**

- 2. Remove the rear seat bolts from both driver and passenger seats. (Pic 2) Remove the plastic trim around the bottom of the back doors and loosen the lower B pillar trim.
- 3. Place the ABS floor pan in the back seat area putting it under the front seat rails and the B pillar trim. Replace the D/S front seat bolts and the door trim tucking floor pan under trim. (Pic 3)
- 4. If Planning to utilize drain plugs, use a <sup>3</sup>/<sub>4</sub>" hole saw to drill through the vehicle floor at the drain holes in the ABS floor pan. Install rubber floor pan drain plugs into holes of the ABS Floor Pan.

## **INSTALL BACK SEAT SECOND**

5. Drill holes through dimples in ABS Bio Seat. Attach (3) 314 Brackets to seat by passing the 1/4 - 20 carriage bolts from seat face and secure in place using flange nuts. (Pic 4)

### Make Sure 314 Brackets Are Positioned Properly. The 2 carriage bolts will be on D/S of seat. (Pic 5)

- 6. Place ABS seat in vehicle. Push the ABS seat to the rear of the vehicle to fit the lower seat shelf snugly.
- Drill the 1" hex head tek screws (or square drive tek screws with screw cap covers) into the bottom dimples of the ABS seat. (Pic 6) One per side.

- 8. Drill the 1" hex head tek screws (or square drive tek screws with screw cap covers) into the pre-drilled locations on the top of the seat. (Pic 7)
- 9. Using a long socket extension, secure Seatbelt Extenders (Pic 8) to OEM studs. Re-use OEM nuts. (Pic 9) Secure seat pucks to ABS seat with 3/8 black screws.

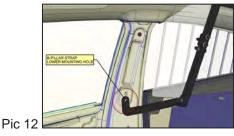
#### \*All Carriage Bolts Attach From Prisoner Side. Nuts and Nut Covers on D/S.





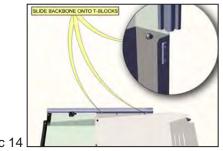








- 10. Install Lower Steel Center Divider into P/S of vehicle and butt up against the previously installed 314 Brackets from Step 5. (Pic 10)
- 11. Remove Front/Rear P/S Door sill/trim. Begin removing B Pillar trim by removing the black screw at the top of the trim with T20 Pic 9 Torx Head Bit. The screw is seen by lifting the headliner (Pic 11). The B Pillar trim can be pulled off once the screw is removed.
- 12. Remove lower bolt on adjustable seat belt bracket and loosely attach Seat Belt Bracket to B Pillar Strap. With the B Pillar Strap snug, bring the bracket to a horizontal position and mark the Pic 10 B-pillar trim enough so the trim doesn't come in contact. INSTALL TRIM AND TIGHTEN BOLT FULLY LATER. (Pic 12)
- 13. The Outer Mounting Foot Brackets should be placed under the P/S rear seat rails. Don't fully tighten bolts. (Note: smallest foot closest to the door and the larger foot next to the transmission hump. (Pic 13)
- Pic 11 14. Outside of vehicle, remove protective flim and attach Upper Poly Front Divider to Steel Front Divider with provided 1/4-20 x 3/4 carriage bolts and flange nuts. Loosely attach the T-blocks to the Steel Front Divider with provided <sup>1</sup>/<sub>4</sub>-20 Socket head cap screws. Slide the Backbone down the Steel Front Divider inserting the T-blocks into the slots. (Pic 14)



Pic 1

- 15. Install the now Assembled Front Divider into vehicle through P/S rear door. (Pic 15) Set into position where the Extruded Backbone will wrap around to driver side of Assembled Center Divider.
- 16. Secure Assembled Front Divider to Mounting Foot Brackets and Pic 15 B Pillar Strap using provided 1/4" x 20 x 5/8" carriage bolts and flange nuts through rear seat area. (Pic 16)
- 17. Peel the protective film from Upper Poly Center Divider. Attach Poly Stiffener Tube to D/S of Upper Poly Center Divider with provided 1/4-20 x 1.75 carriage bolt and flange nut. Install Upper Poly Center Divider through P/S rear door, attaching to Lower Pic 16 Steel Center Divider with the provided 1/4-20 x 3/4 carriage bolts and flange nuts. (Pic 17)
- 18. Secure Assembled Front Divider to Assembled Center Divider using 1/4" x 20 x 5/8" carriage bolts and flange nuts on all lower brackets. Use 1/4" x 20 x 1.5" carriage bolt and flange nut top poly section and support tubing.\* (Pic 18) Tighten All Hardware.
- 19. Remove OEM headliner trim piece from P/S using T25 socket. Pic 17 (Pic 19) Attach Headliner Bracket reusing OEM bolts. Secure to Assembled Front Divider using provided M6 bolts and flange nuts.\* (Pic 20)
- 20. Attach Upper Poly Wing to FRONT side of Assembled Front Divider near B Pillar Strap using 1/4 x 20 x 5/8" Carriage bolts and flange nuts in the upper and lower holes of the wing.\* (Pic 21). Replace the B-pillar OEM trim and tighten all hardware.

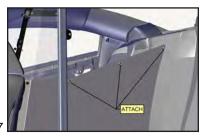
## **INSTALL WINDOW ARMOR** AND DOOR PANEL (see attached Install Instructions)

\*All Carriage Bolts Attach From Prisoner Side.

#### Nuts and Nut Covers on D/S.













Pic 19



If you have guestions or need further assistance please call Technical Support: 1.877.455.6886

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